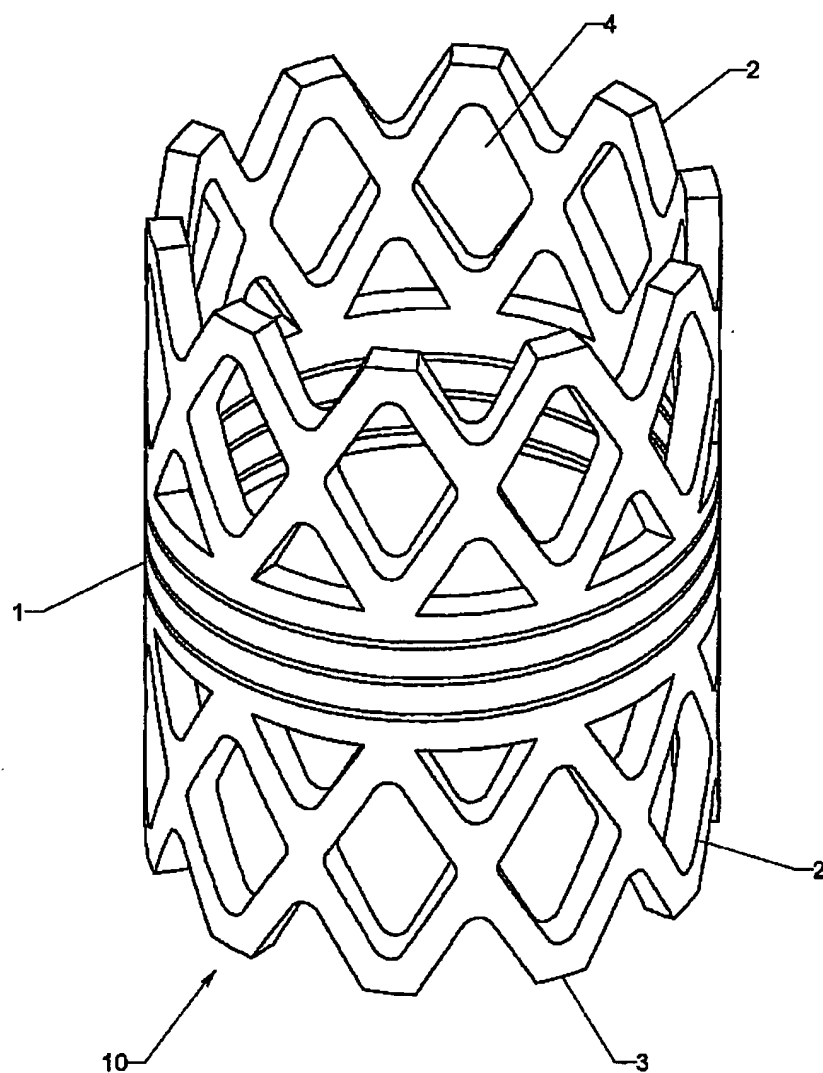
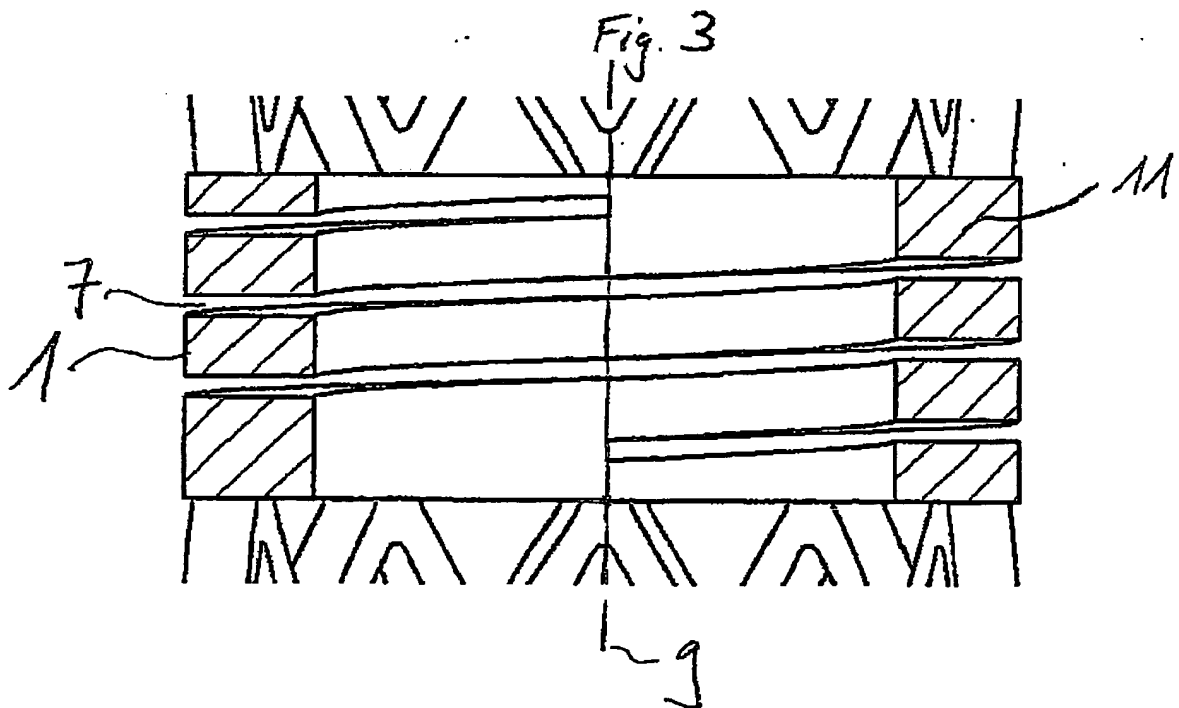
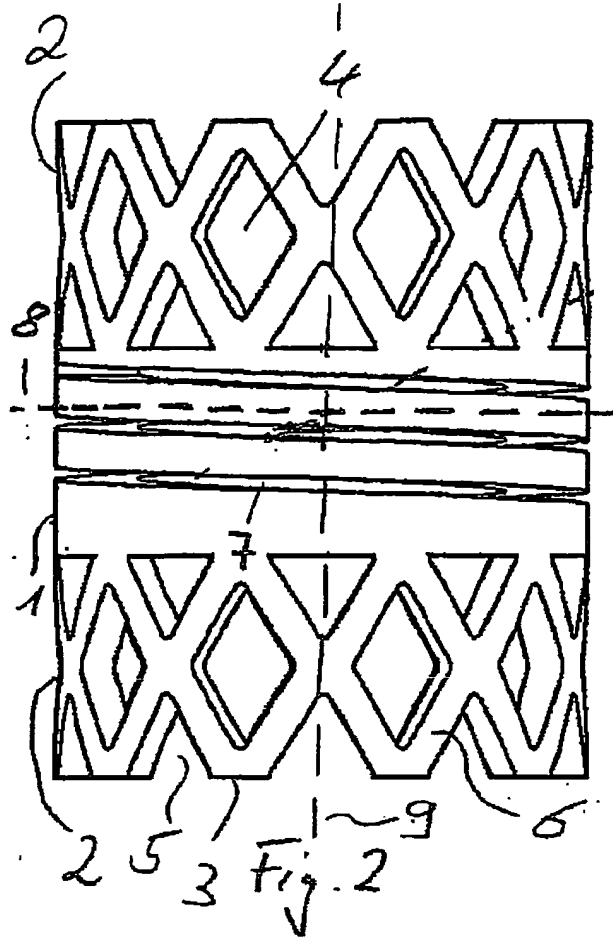


Fig. 1





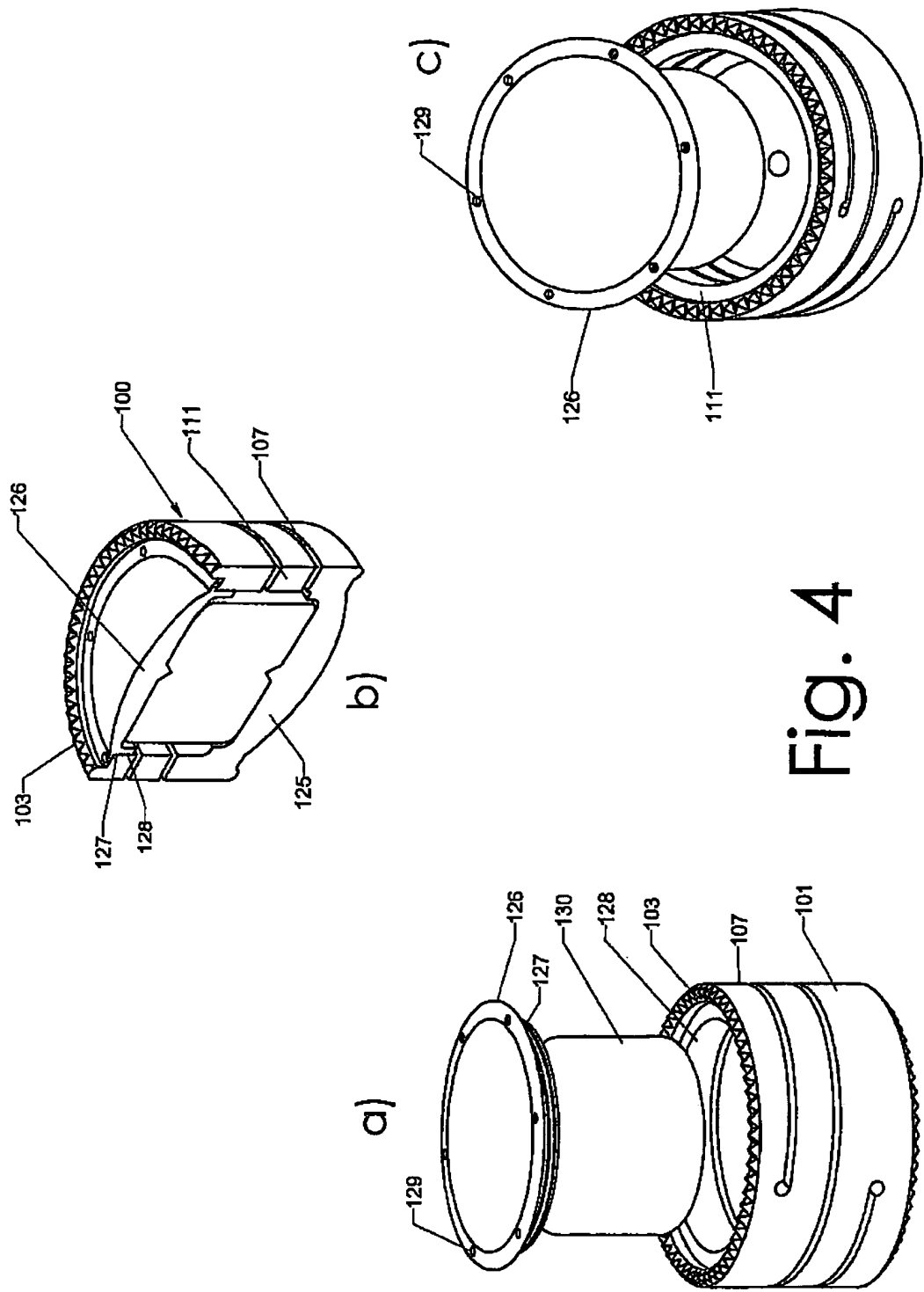


Fig. 4

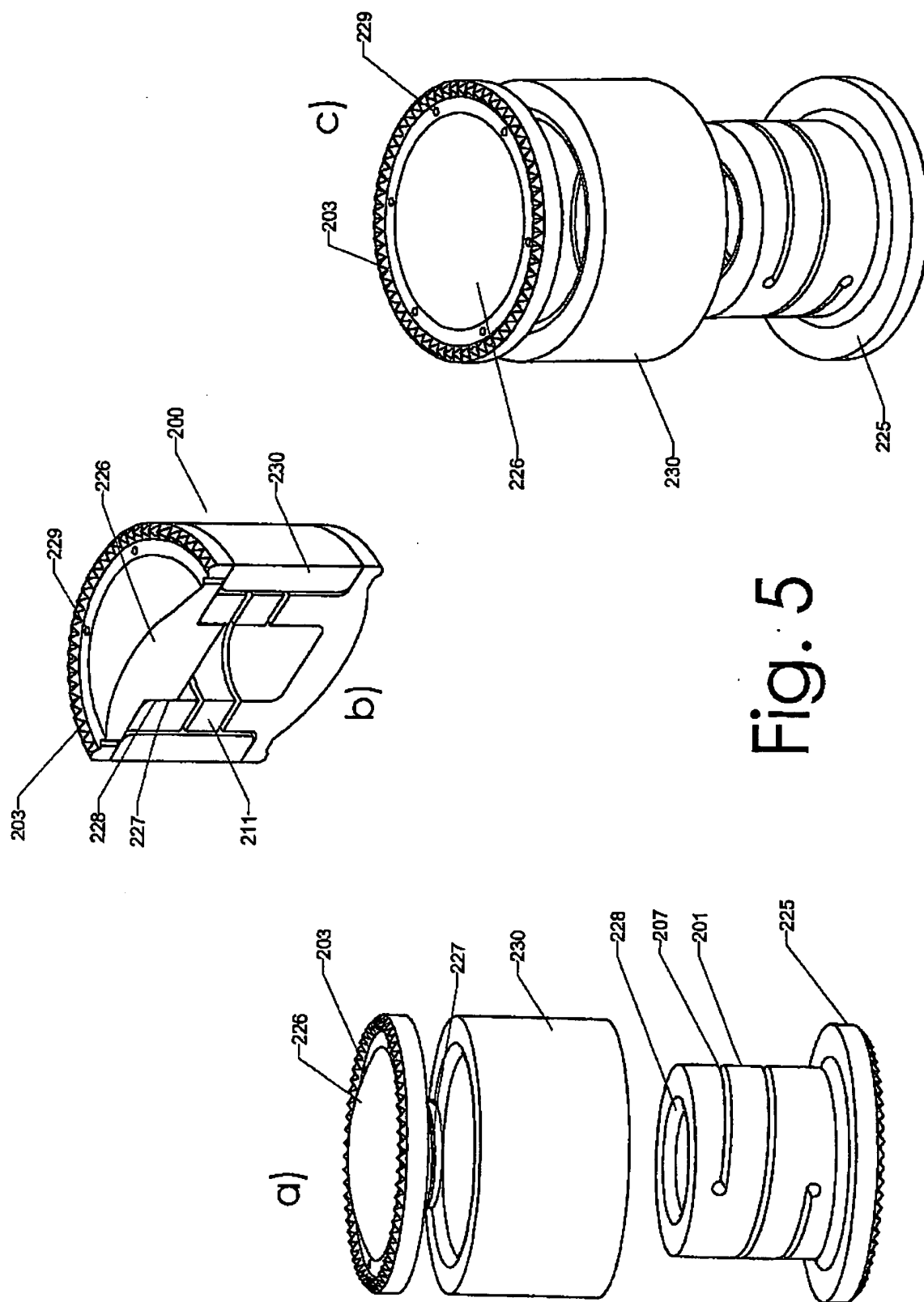
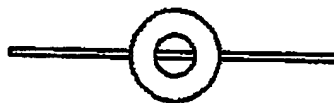
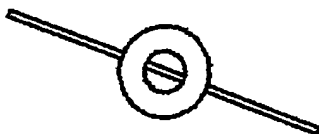


Fig. 5

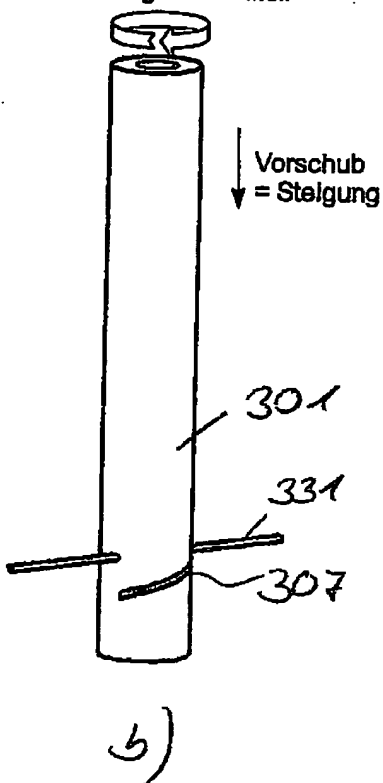
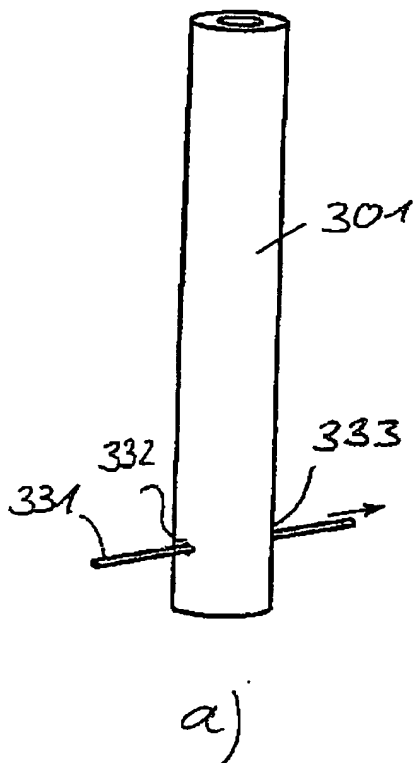
1. Startloch
→ 2seitig = 2gängig

fast 1/2 Gang fertig
→ 2seitig = 2gängig

fertig gemacht
→ 2seitig = 2gängig

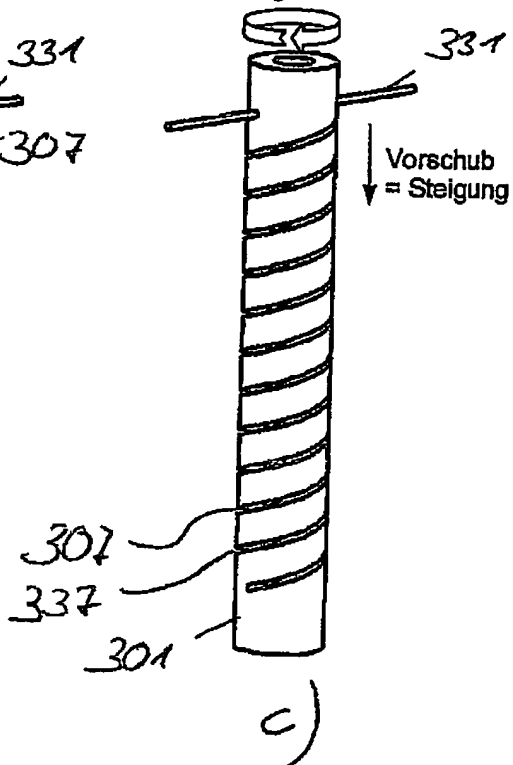


Drehung von Bauteil



Vorschub
= Steigung

Drehung von Bauteil



Vorschub
= Steigung

Fig. 6

6/21

Fig. 8

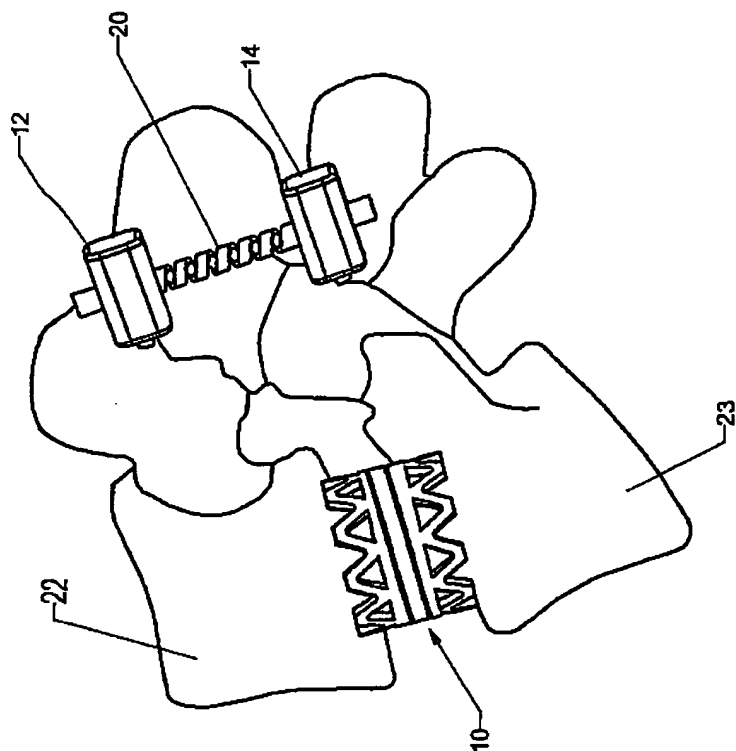
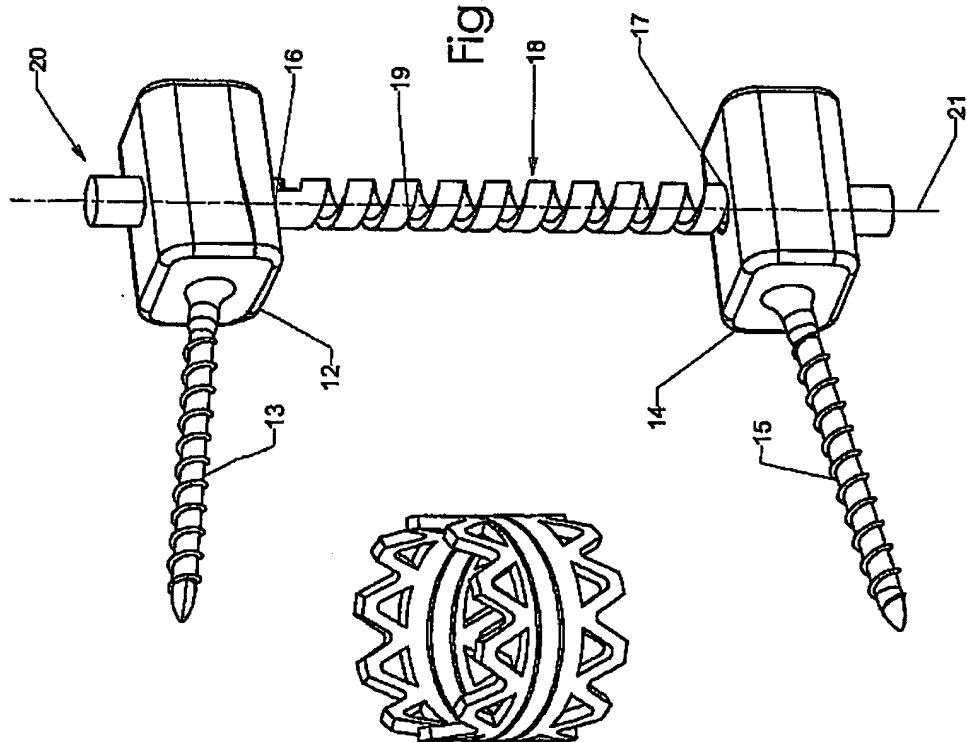


Fig. 7



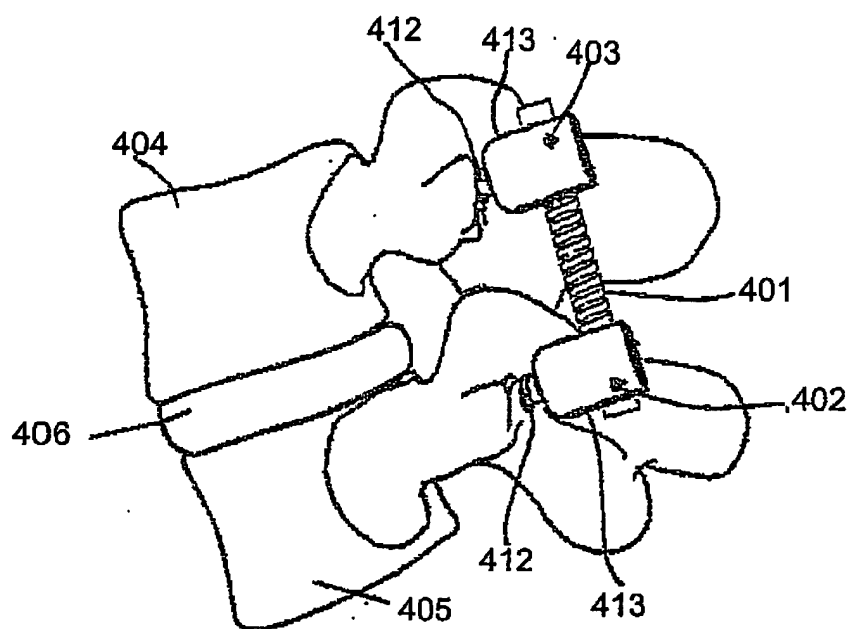


Fig. 9

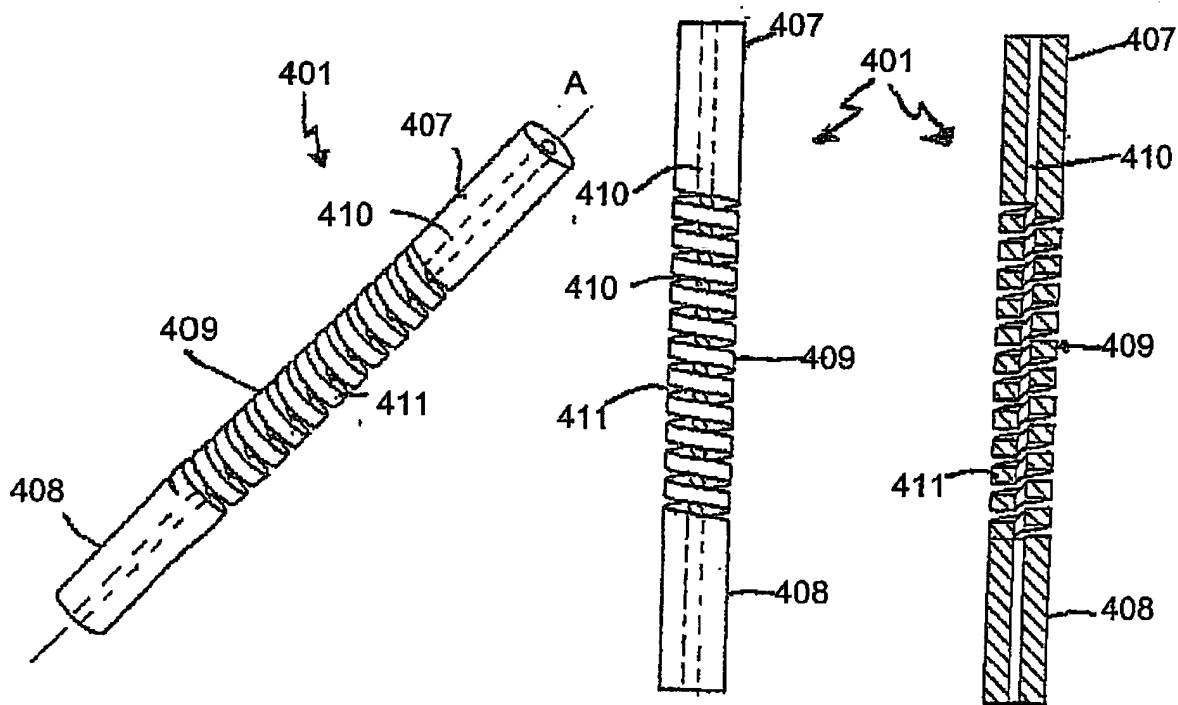
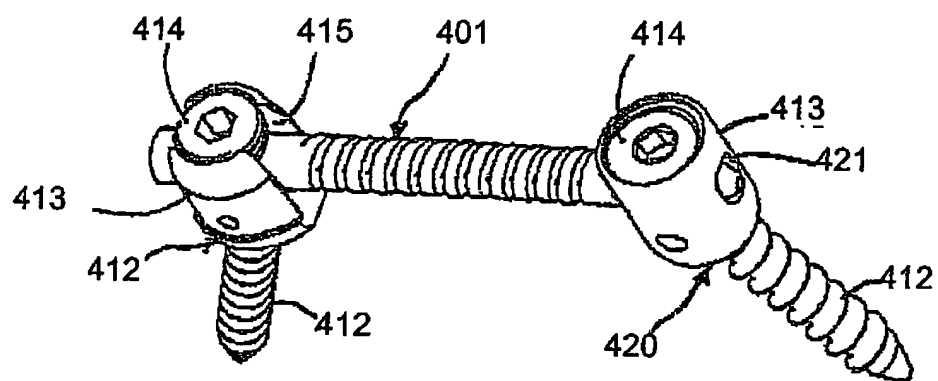
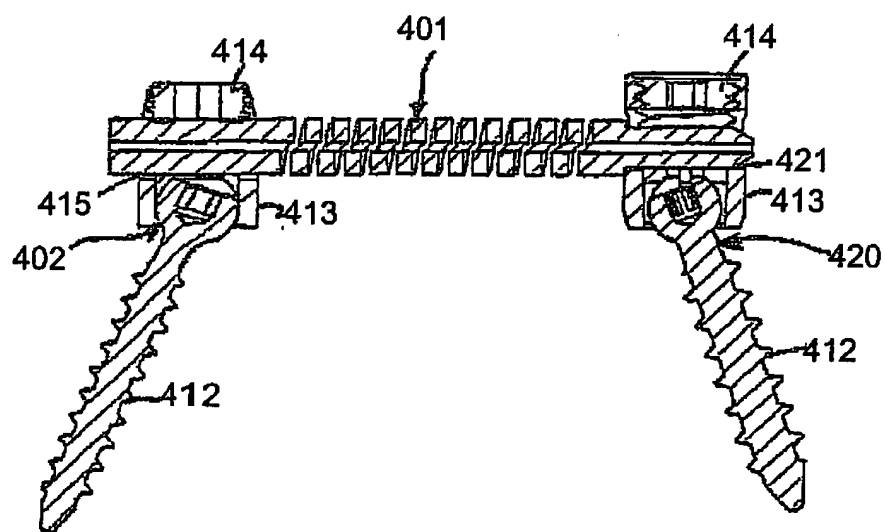


Fig. 10

Fig. 11a

Fig. 11b

**Fig. 12a****Fig. 12b**

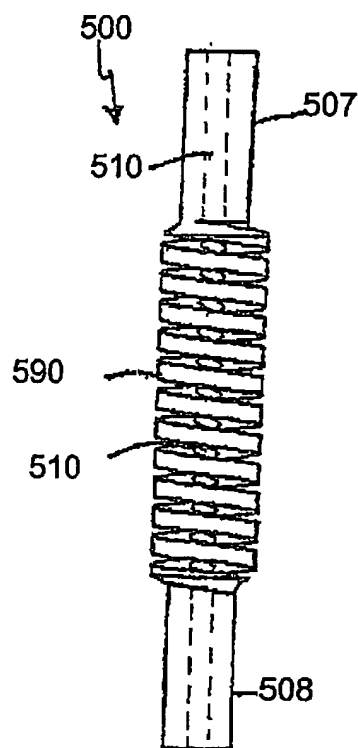


Fig. 13

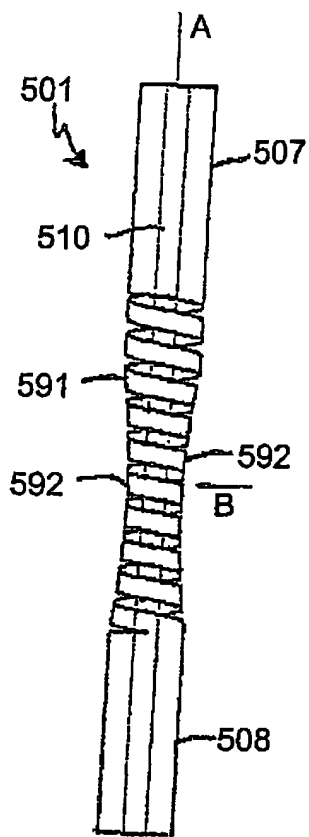


Fig. 14

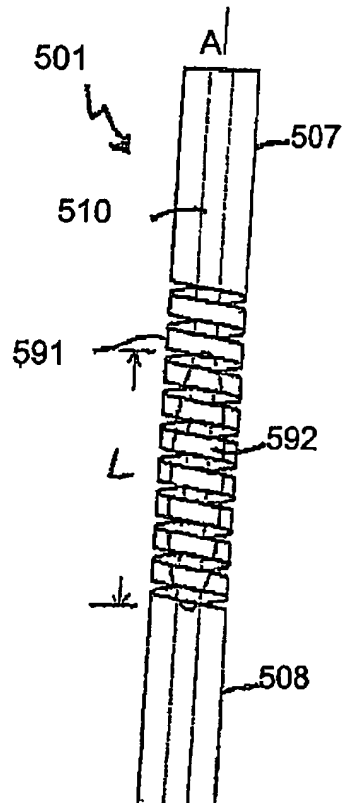


Fig. 15

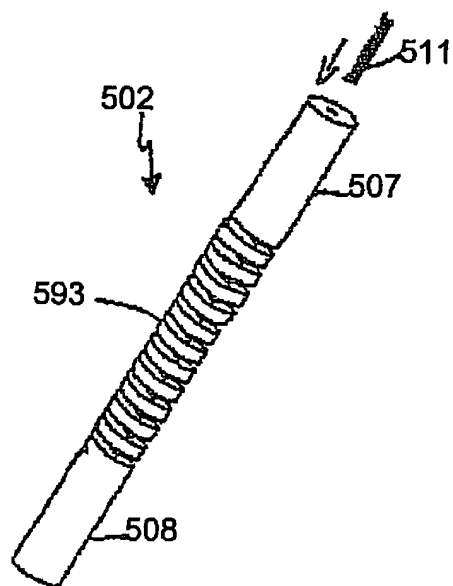


Fig. 16

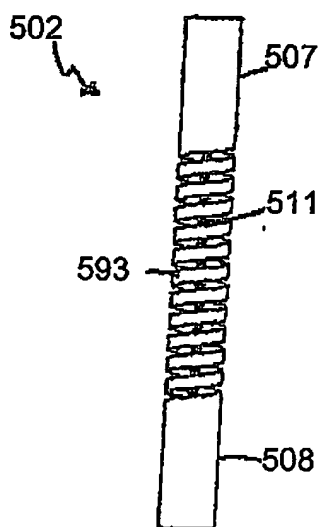


Fig. 17

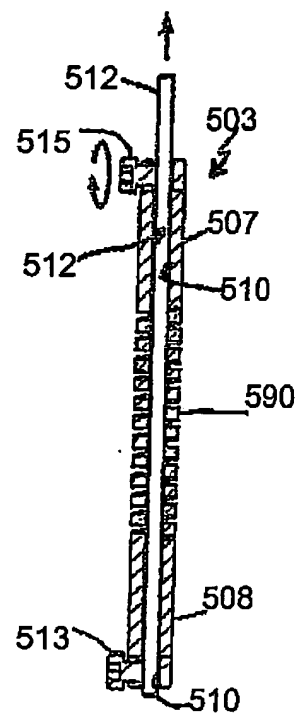


Fig. 18

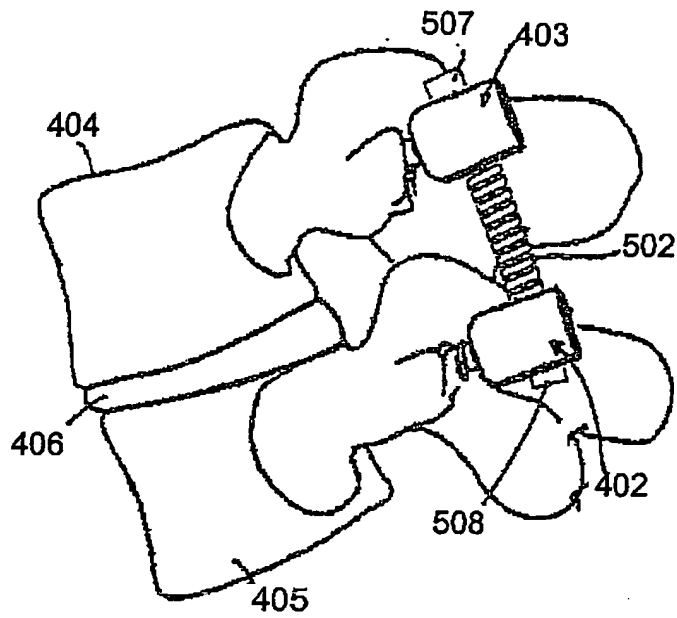


Fig. 19

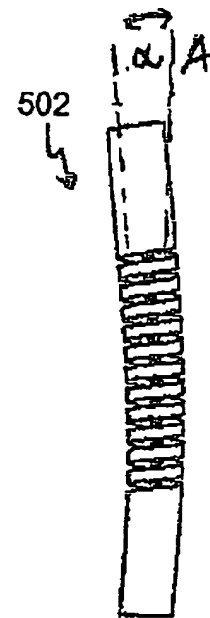


Fig. 20

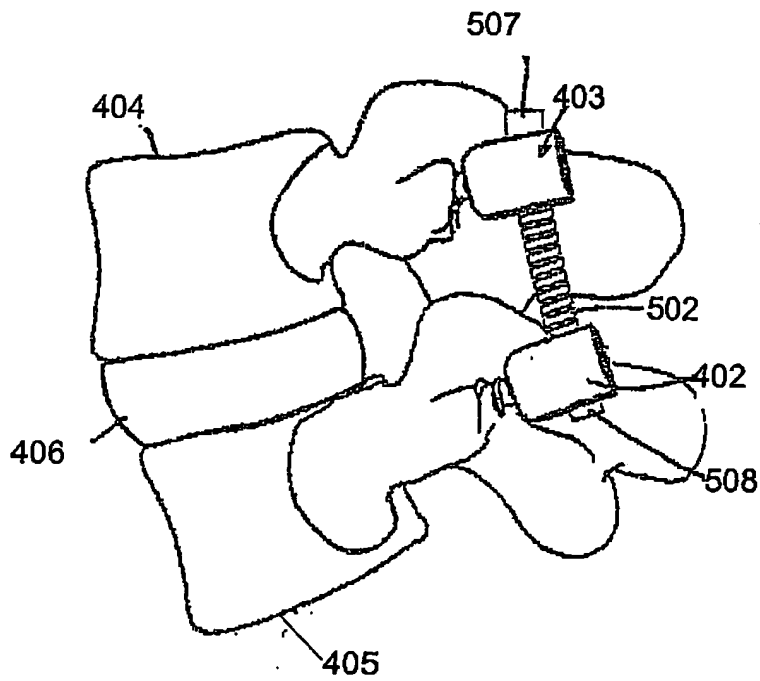


Fig. 21

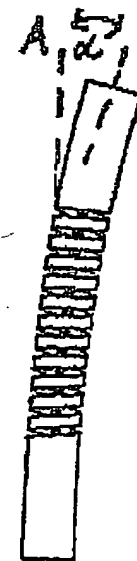


Fig. 22

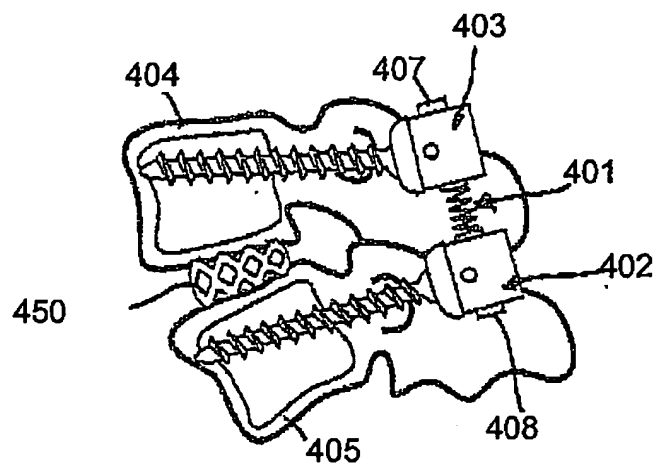


Fig. 23

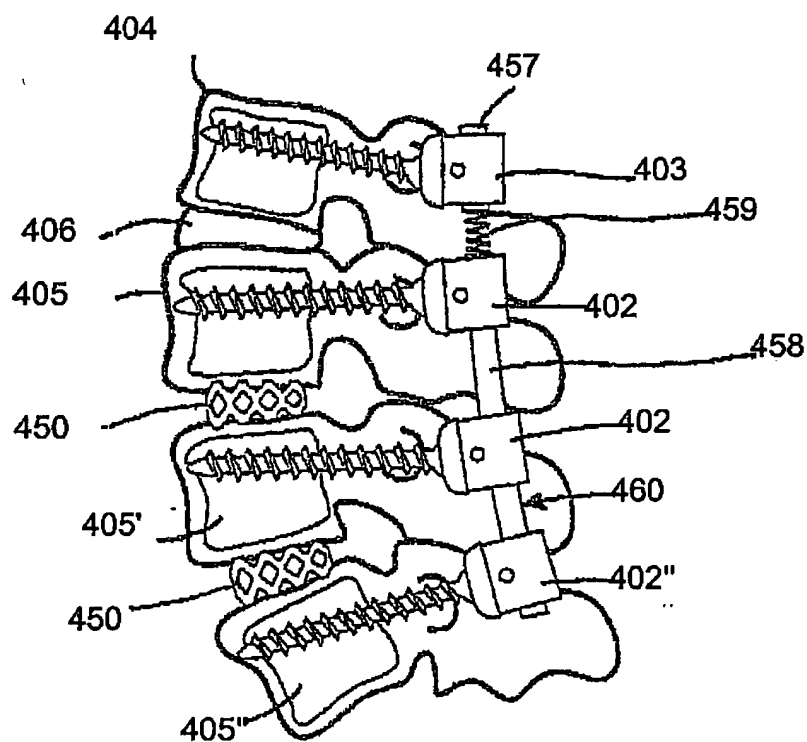


Fig. 24

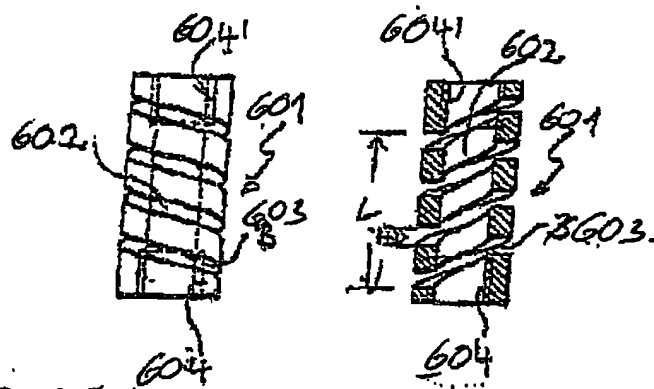


Fig. 25a

Fig. 25b

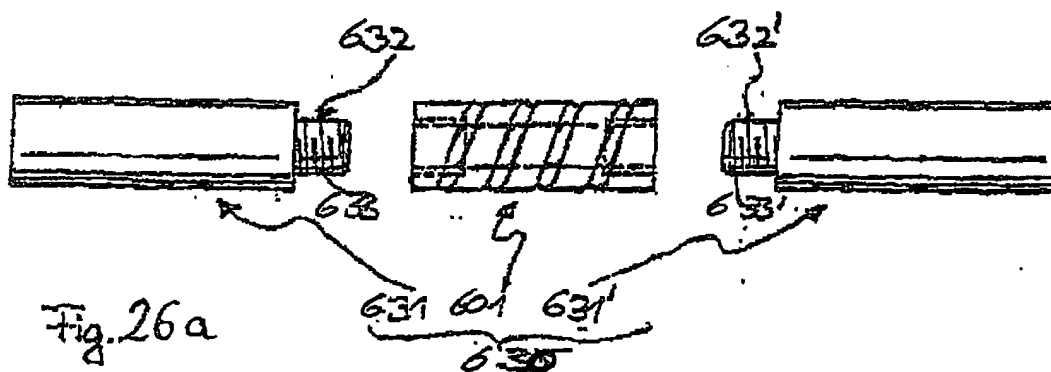


Fig. 26a

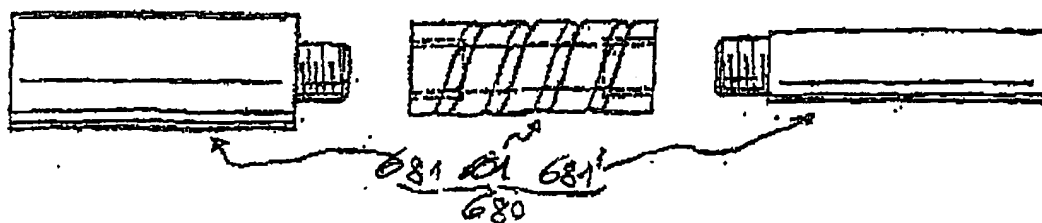


Fig. 26 b

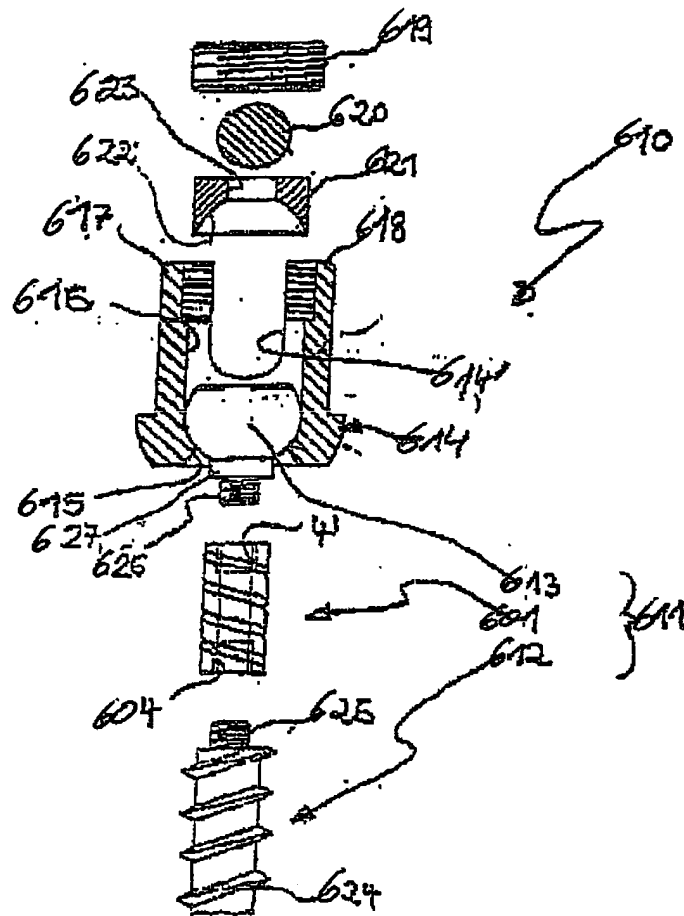


Fig. 27

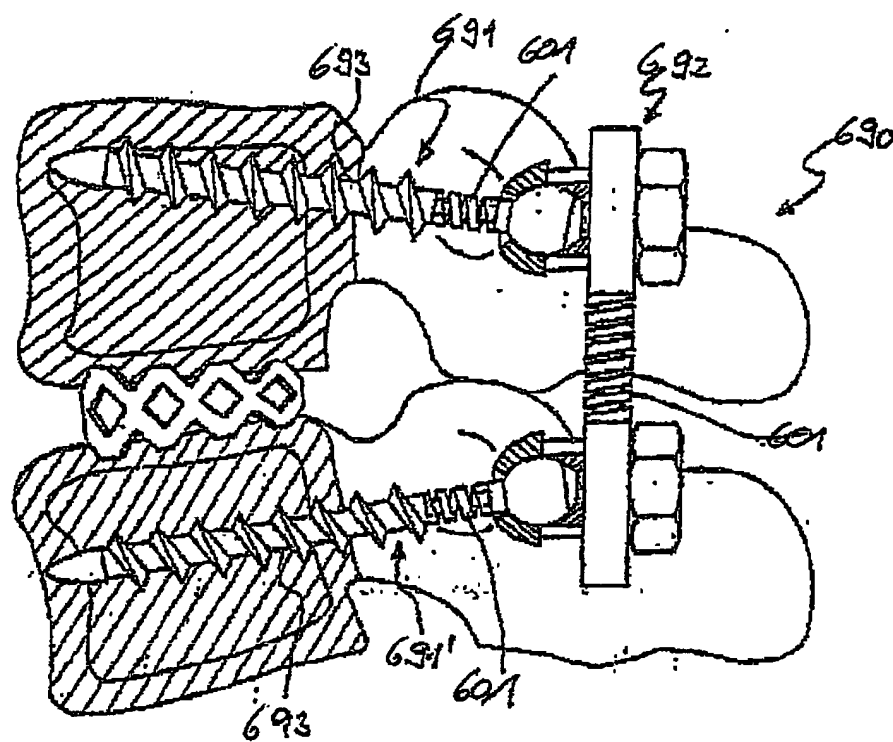


Fig. 28

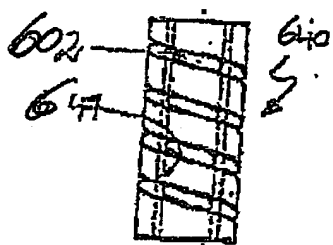


Fig. 29

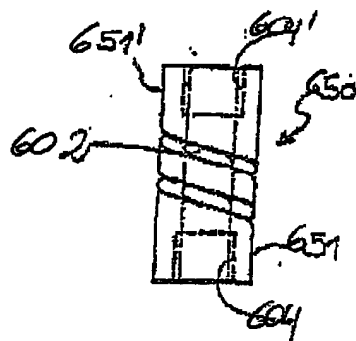
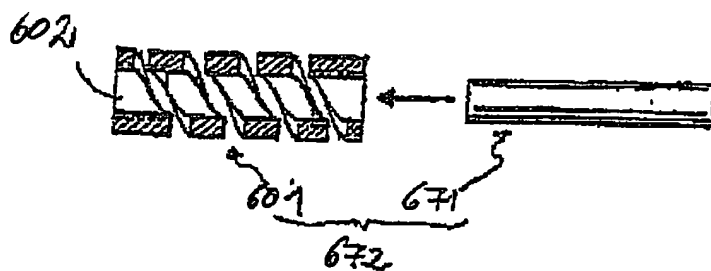
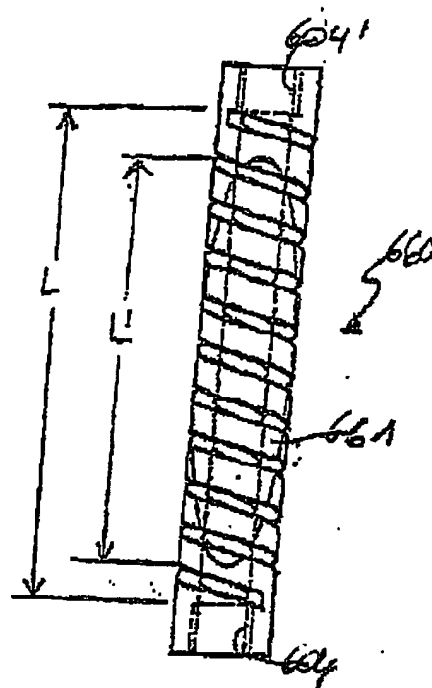
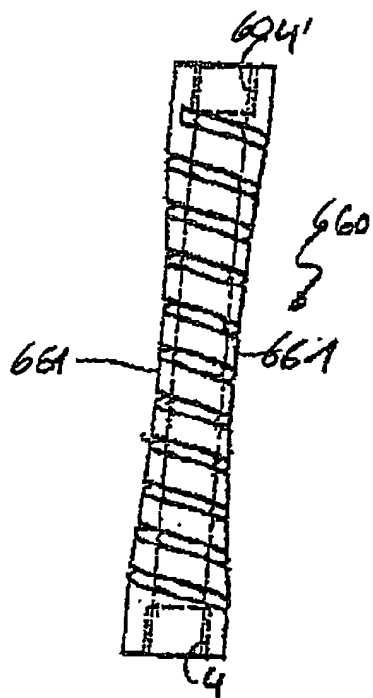
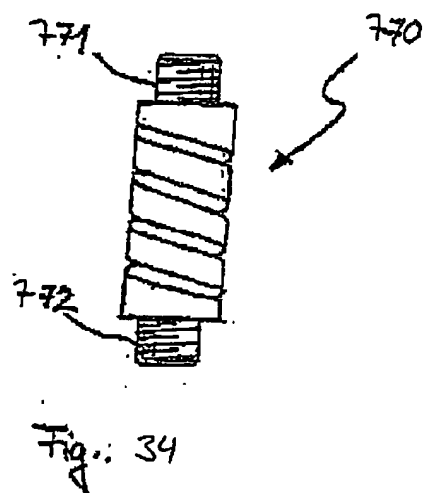
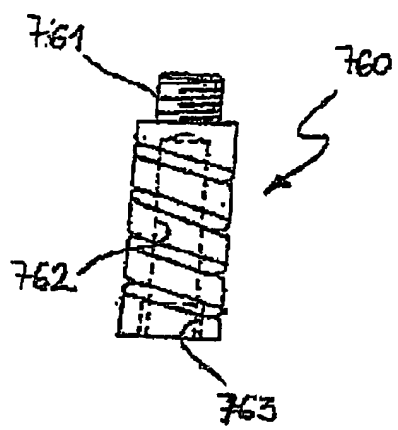
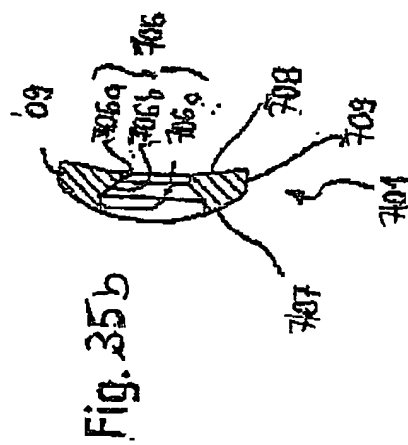
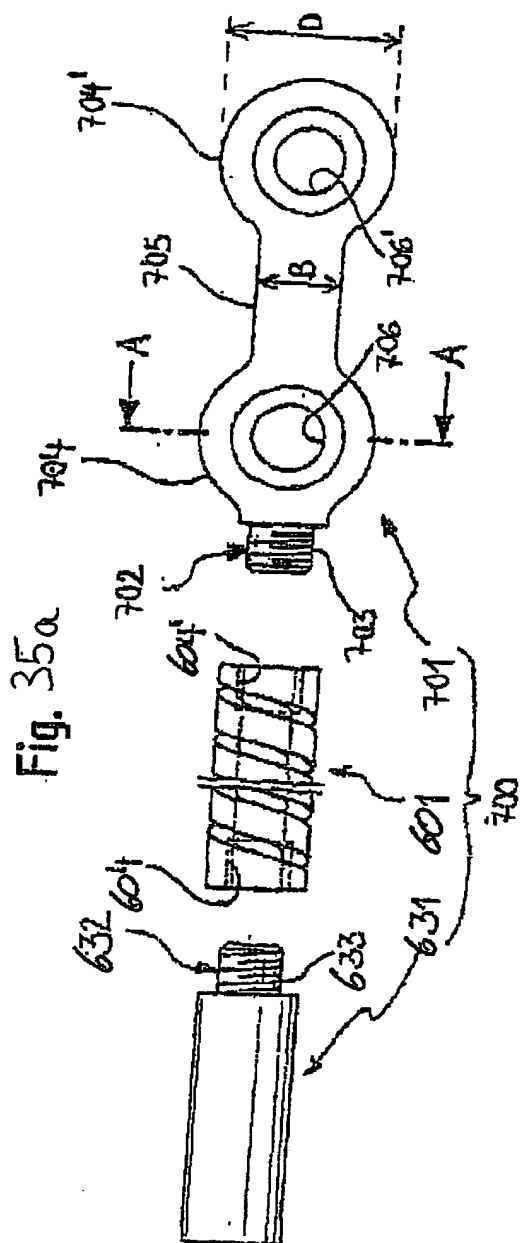


Fig. 30







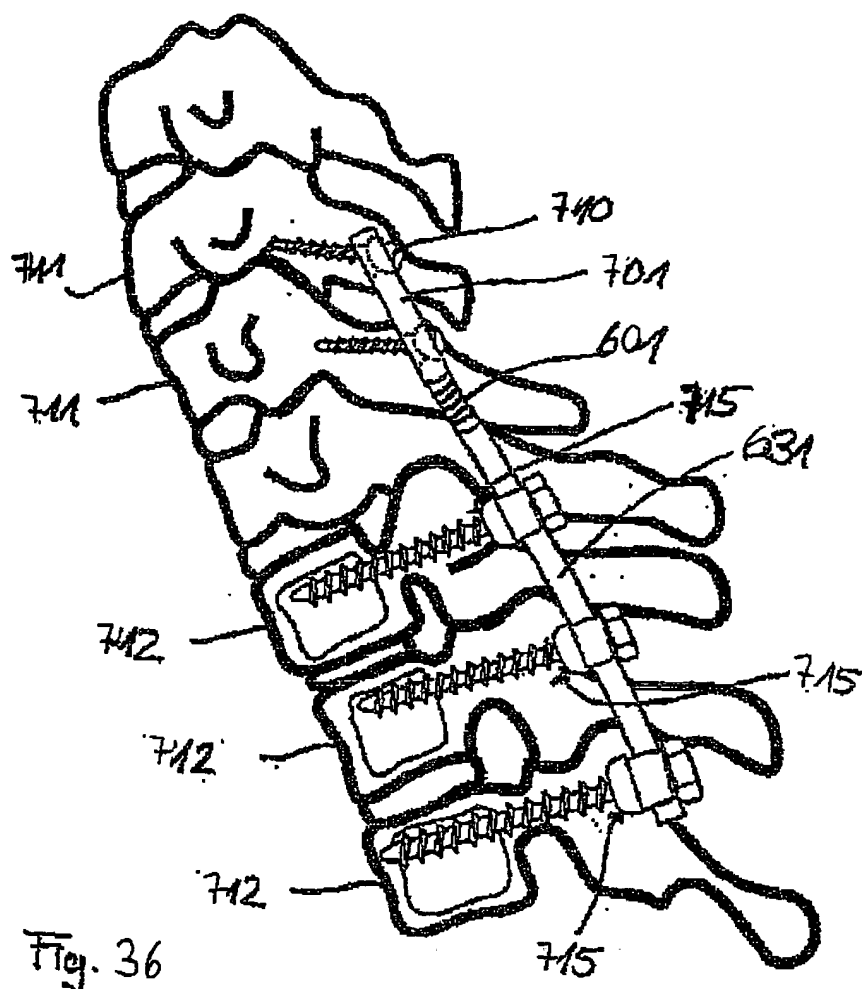


Fig. 36

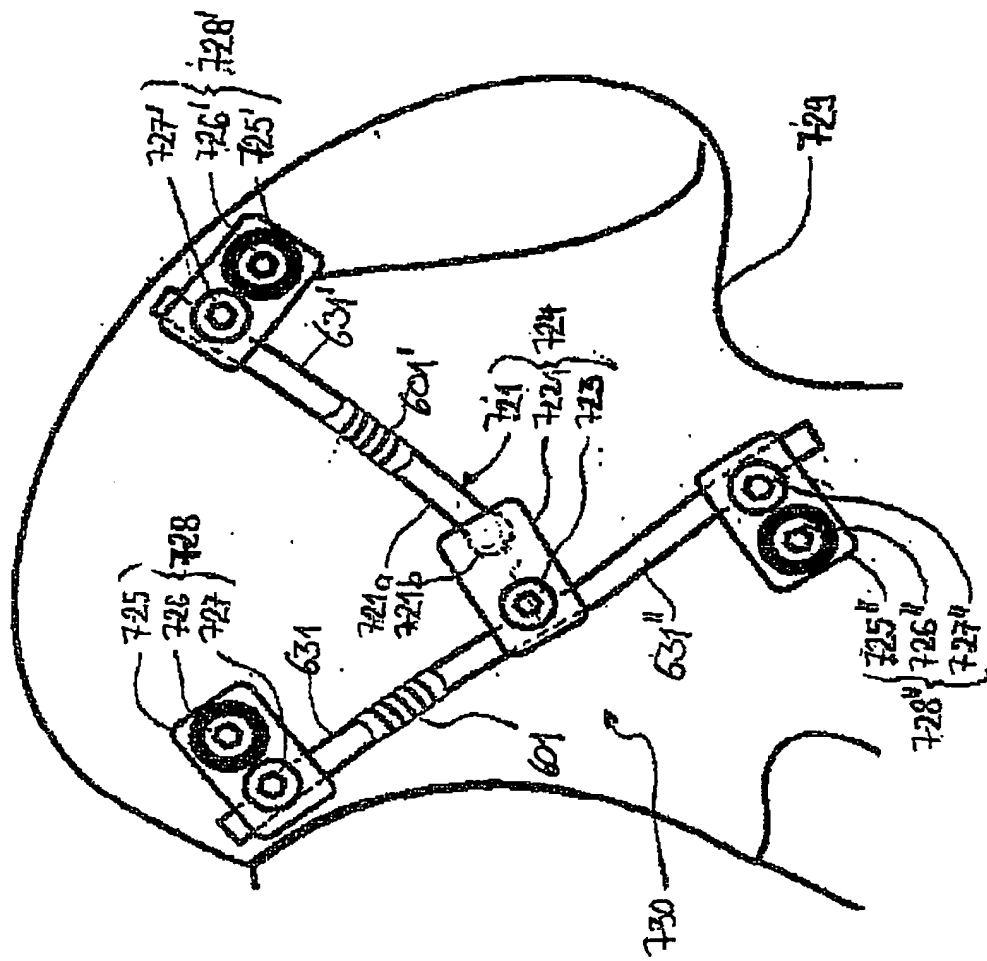
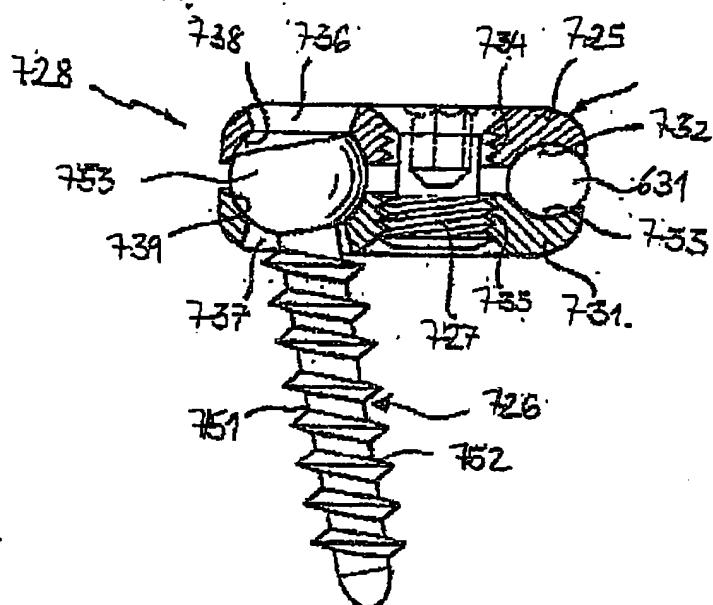


Fig. 37a

Fig. 37b



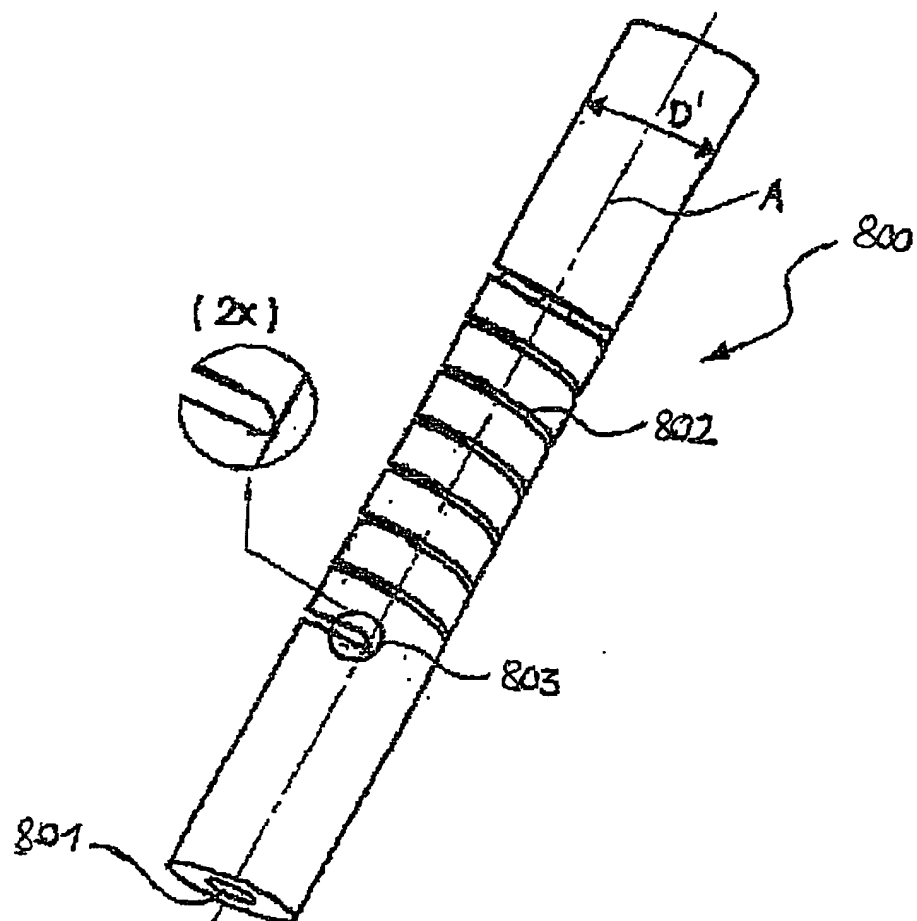


Fig. 38